

ENGINEERED ARRESTING SYSTEMS
QUALITY REQUIREMENTS AND SPECIFICATIONS

IF APPLICABLE, APPLY THE FOLLOWING REQUIREMENTS AND SPECIFICATIONS:

1. MATERIAL CERTIFICATIONS ARE REQUIRED WITH EACH SHIPMENT FOR ALL MATERIALS WHERE APPLICABLE.
2. CERTIFICATE OF COMPLIANCE MUST BE COMPLETELY FILLED OUT WITH SIGNATURE, TITLE, PART NUMBER AND ESCO PURCHASE ORDER NUMBER.
3. PLATING CERTIFICATIONS ARE REQUIRED WITH EACH SHIPMENT, WHERE APPLICABLE.
4. SPECIAL PROCESS (I.E. TESTING, HEAT-TREATING, STRESS RELIEF, ETC.) CERTIFICATIONS ARE REQUIRED WITH EACH SHIPMENT, WHERE APPLICABLE.
5. ALL WELDERS PERFORMING WORK ON ESCO CONTRACTED WELDMENTS MUST BE CERTIFIED TO AWS D1.1 OR AWS D1.2 (APPLICABLE PARAGRAPH). DUPLICATE COPY OF WELDERS CERTIFICATION MUST BE MAINTAINED ON FILE FOR ESCO REVIEW.
6. QUANTITY VARIANCE AS NOTED ON THE PURCHASE ORDER.
7. PRICING FOR THIS ORDER IS FIRM AND FIXED FOR DURATION UNLESS NOTED.
8. PURCHASES FOR SHELF-LIFE ITEMS, ELASTOMER PRODUCTS AND/OR O-RINGS MUST CONTAIN A CERTIFICATION OF THE CURE-DATE OR MANUFACTURE DATE OF THE MATERIAL SUPPLIED. MATERIALS AND CERTIFICATIONS SHALL CONFORM TO ESCO ENG 92-050, LATEST REVISION. THE USE BY DATE MUST HAVE A MINIMUM OF 6 MONTHS SHELF LIFE REMAINING UPON RECEIPT.
9. MARKING AND IDENTIFICATION PER MIL-STD-130 AND AAES 3040 AS REQUIRED.
10. MOTOR FREIGHT SHIPMENTS MUST BE SHIPPED COLLECT AS NOTED IN THE "SHIP VIA" BLOCK.
11. OVERSHIPMENTS AND PARTIAL SHIPMENTS WILL NOT BE ACCEPTED WITHOUT APPROVAL, AND WILL BE RETURNED AT SELLER'S EXPENSE.
12. UNLESS OTHERWISE SPECIFIED ON THE DRAWING, CAD PLATING IS TO BE IN ACCORDANCE WITH QQP-416 TYPE 2 CLASS 3 (IRIDESCENT DICHROMATE)
13. THE USE OF DATA FROM ELECTRONICALLY TRANSMITTED DRAWING FILES FOR PROGRAMMING OF CNC OR OTHER DIGITALLY CONTROLLED MACHINES IS AT THE CONTRACTOR'S OWN RISK.
14. INSPECTION REPORTS FOR MACHINED AND FABRICATED PARTS SHALL BE SUBMITTED WITH THE SHIPMENT WHEN AVAILABLE.
15. DELIVERIES WILL BE RETURNED AT SELLER'S EXPENSE IF SHIPMENT IS RECEIVED MORE THAN TWO WEEKS PRIOR TO THE PURCHASE ORDER DUE DATE.

16. SUPPLIER-RECOMMENDED CONFIGURATION OR PART CHANGES MUST BE SUBMITTED FOR WRITTEN ESCO APPROVAL PRIOR TO MANUFACTURE.
17. MATERIAL SAFETY DATA SHEETS ARE REQUIRED WHERE APPLICABLE.
18. ALL ROLLER CHAIN AND CONNECTING LINKS ARE TO BE "AMERICAN MADE" ONLY.
19. ESCO STANDARD HARDWARE SHALL BE SUPPLIED IN ACCORDANCE WITH ENG 96-019, LATEST REVISION.
20. GOVERNMENT INSPECTION AT OUR PLANT.